

GAS TURBINE COMPRESSOR CLEANER

Specially designed for on-line (hot wash) and off-line (cold wash) cleaning of gas turbine compressors. On-line cleaning of gas turbine compressors is known to provide the most effective method for preventing gas turbine fouling. It ensures maximum available power output, betterfuel efficiency and reduced wear and tear on machine components such as bearings and blades. The period between necessary gas turbine shut-downs for off-line washing (crank-wash) is significantly extended, thus reducing costly downtime and production losses.

FX-9°TURB® is non-hazardous, water-based, non-corrosive, non-toxic, non-flammable and biodegradable Gas Turbine Compressor cleaner with no Alkyl Phenol Ethoxylates (a-p-e), Nonyl Phenol Ethoxylates (n-p-e) and other ingredients with aquatic toxicity in its formulation. The product contains fully biodegradable components.

FX-9°TURB© is based upon a complex formulation relying on a property called *synergism* that improves detergency. Its formulation does not just rely on simple non-ionic surfactants for its cleaning. Thus it has no "cloud point temperature" for exceptional dirt suspension abilities so that all fouling is carried into the combustion chamber during on-line cleaning. This results in extremely high cleaning performance that other gas turbine compressor cleaners cannot match.

FX-9 TURB® FX-9 Turbo is manufactured using the formulation of a leading gas turbine compressor cleaner. It conforms to US-MIL-PRF-85704C specification for Type II (Off-Line) and Type III (On-Line) aqueous cleaner concentrate.

FX-9° TURB® has inherent corrosion inhibiting properties that are compatible with aluminum, magnesium, nickel-cadmium, stainless steel, and titanium to further protect the compressor against possible corrosion.

FX-9° TURB© meets the gas turbine cleaning specifications of major gas turbine manufacturers such as GE (General Electric), Alsthom Power, Centrax, Dresser Rand GHH Borsig / MAN, Pratt & Whitney, RR (Rolls Royce), Siemens, Solar Turbines, etc.

FX-9°TURB is supplied as an industry standard 1:4 concentrate. A Ready-To-Use (RTU) and Super Concentrate 1:19 are also available.



FX-9°TURB© PRODUCT DATA

Description: A concentrated neutral water-based detergent cleaning fluid for cleaning and corrosion inhibiting of gas turbine compressors.

Dilution: For on-line cleaning dilute 1:4 (1 part of FX-9 Turbo and 4 parts of demineralized water) before use. Potable water may be used for off-line / Crank Wash.

Composition: Blended triple-active formula of cationic, nonionic and amphoteric surfactants, corrosion inhibitors, organic solvents and demineralized water.

Appearance: Straw coloured liquid.

Solubility: Completely soluble in water. No agitation is required.

Compatibility: Not corrosive or detrimental to any of the materials normally used in gas turbine compressors or aircraft structures.

Safety: FX-9 Turbo product is non-aggressive against the eyes and skin. However, standard safety procedures for the application and handling of cleaning products must be observed.

Disposal: FX-9 Turbo product is biodegradable. Small spillage can be flushed with water. For large spillage, absorb with sand or earth prior to disposal. Disposal of the off-line wash effluent is determined by the engine fouling found in the solution.

Storage: Store between 4° C and 80° C. If inadvertently frozen, product can still be used after thawing.

Shelf Life: 5 years.

Packaging: 20 liter can. Gross Weight: 21.50 Kg.

200 liter drum. Gross Weight: 212.00 Kg. 1000 liter IBC/Tote. Gross Weight: 1080 Kg.

Shipping: No restrictions. Product is classified as non-hazardous for

international transport by air and sea.

Tariff Code: 3402 20 90

Applications:

For On-line / Hot Wash FX-9 Turbo is injected into the compressor via spray ring or lance while the gas turbine is operating. Off-line / Crank Wash is performed while the gas turbine is in a cooled state utilizing cranking speed. Each OEM details the required volume for both on-line and off-line cleaning.



Typical Properties:

Solubility Refract: Completely Soluble 19 ± 1

Magnesium & Calcium: < 5 ppm
Vanadium: < 0.1 ppm
Lead: < 0.1 ppm
Tin / Copper: < 10 ppm
Sulphur: < 50 ppm

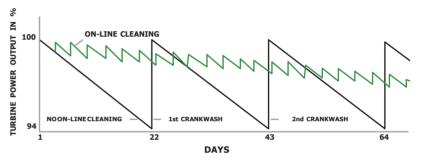
Why should you invest in FX-9 Turbo?

Water alone cannot remove greasy hydrocarbon deposits on engine components and its use may lead to corrosion problem. The use of gas turbine compressor cleaners made from flammable hydrocarbon solvents results in severe damage to the seals, bearings and metals used in the engine. FX-9 Turbo has now solved these problems through the use of the latest technology for the on-line cleaning and off-line cleaning of gas turbine compressors.

FX-9 Turbo formulation relies on "synergism property", where two, three or more detergents work together in synergy to produce a cleaning power many times greater than what would have been expected of them individually. This formulation allies two powerful characteristics. Firstly, its formidable soil removing properties deep clean every surface while secondly, its particle suspension abilities that ensure what is removed stay removed. This alliance means FX-9 Turbo is totally immune against the known "cloud point" phenomenon of conventional surfactant cleaners. Thus, unlike other gas turbine compressor cleaners that tend to redeposit the bulk of the dirt back onto the latter stages of the compressor upon reaching the "cloud point" temperature FX-9 Turbo continues to clean right down through the compressor without re-depositing foul particles collected during the online cleaning process.

FX-9 Turbo contains only fully biodegradable components & contains no substances that could degrade or cause damage to the environment.

PERFORMANCE LOSSES WITH AND WITHOUT ON-LINE CLEANING





Why should you perform on-line and off-line cleaning?

When gas turbines are run, they become foul with airborne contaminants such as oil, soot, unburned fuel, soils and salt which encrust compressor components. Power loss follows as the compressor loses efficiency and degrades the performance of the engine, leading to higher operating temperatures, increased fuel consumption and shorter component life.

On-line washing with correctly formulated water-based detergent could substantially fully restore power to 100% of the original. At the same time it totally eliminates the effluent disposal problems. Downtime for engine cooling is abolished and the period between necessary gas turbine shut-downs for off-line washing (crank-wash) would be extended, thus **reducing costly downtime and production losses**.



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